

ISUZU  
Bellett

*Engines*  
*Workshop Manual*

ISUZU MOTORS LIMITED

TOKYO, JAPAN

Bellett  
*Workshop Manual*  
*Engines*







# **WORKSHOP MANUAL**

**FOR**

**Bellett & Wasp**

**ENGINE SERIES**

**ISUZU MOTORS LIMITED**

**TOKYO, JAPAN**

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## PREFACE

This manual is intended to provide full information relation to the maintenance work for the "Isuzu Bellett" gasoline and diesel engines.

The "Isuzu Bellett" is a sport type sedan of high performance made exclusively available by the superior engineering staff of this company with years of experience in the production of a wide variety of automobiles with the latest equipment and facilities.

Proper care, maintenance and servicing are the important key to maintain the automobile in optimum operating condition and to minimize the maintenance cost.

This manual includes as many photographs and illustrations as possible and so arranged as to furnish the Isuzu Motor Servicemen with the point-by-point, easy-to-understand maintenance procedures.

As the reference values given herein are subject to change as amendments dealing with design modifications are made, it is requested that the values given in the revised maintenance standard table may be used as references.

All the numerical values are represented in metric system so that a conversion table provided in the last page may be used for converting the values into corresponding inches.

*As the Wasp is equipped with the same gasoline engine as mounted on the Isuzu Bellett, this manual may also be used as a reference for the maintenance and servicing of the Bellett & Wasp.*